



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

split

RBW109-3501-03-17-1
Job Sheet 196961-A



Part No: RBW109-3501-03-17-1

Job Qty: 4 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 8/21/19

Type: SOLD

Description:

Note: DWG RBW109-3501-03-17 Rev 2 IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	QC 9	4 pcs	8/21/19	8/21/19	0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
115	Small Fab - 2 - B4B	4 pcs	8/21/19	8/21/19	0.00	0.27	Small Fab - 1 - B4B	
							Small Fab - 2 - B4B	MLL
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
120	QC 5	4 pcs	8/21/19	8/21/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Outsource - 13 - Zinc Plating	4 pcs	8/21/19	8/21/19			GRO002-VC 5	



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-6200
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Container No: S209494



Part: RBW109-3501-03-17-1

Job No: 196961-A

Serial No/Batch: S209280

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 08/28/19

DAS
40
9-89

Aug 28 2019

S209494

140 Packaging 2-1 - Receive - B4B 4 pcs

8/21/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

Packaging 2 - 36 - B4B

DP

SEP 10 2019

150 QC 6

4 pcs

8/21/19

0.00 0.00

QC 6 - 9

DAS

QC 6 - 68

81

QC 6 - 61

9-89

QC 6 - 40

SEP 11 2019

160 Packaging 3-1 - Stock - B4B 4 pcs ✓

8/21/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

GA-TBD

Wed 9-11-2019

170 QC 21 - SA

4 pcs ✓

8/21/19

0.00 0.00

QC 21 - SA - 21 ✓

QC 21 - SA - 70

DAS

21

SA-TBD

SEP 12 2019

Closed wo only OK

Part Op 115 - Engrave T/N and NOSE WHEEL using MARKTRONIC engraver as per drawing sheet 2.
Descriptions: 130 - Issue P/O : 44400 -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of
Conformity is required
140 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-03-17-7	Pin	4 pcs (1 ea)	115-Small Fab - 2 - B4B	

106
19.08.20
N/A added on Top level w/o

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
115-Small Fab - 2 - B4B	RBW109-3501-03-17-7	4	4	0

Part Specifications

Specifications could not be found.

Plex 8/28/19 7:49 AM dart.lacelle.linda



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RBW109-3501-03-17-1
Job Sheet 196961

split (2)

Part No: RBW109-3501-03-17-1

Job Qty: 6 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 8/21/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG RBW109-3501-03-17 Rev 2 IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	8/21/19		0.00	1.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	6 pcs	8/21/19		0.00	0.00	QC 9 - 10		AUG 27 2019
							QC 9 - 18		
							QC 9 - 24	DAS 24	
							QC 9 - 43	9:59	
							QC 9 - 50		
							QC 9 - 9		
115	Small Fab - 2 - B4B	6 pcs	8/21/19		0.00	0.40	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
					0.00	0.00	QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		



Container No: S209280



Part: RBW109-3501-03-17-1

Job No: 196961

Serial No/Batch: S209280

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 08/27/19

Plex 8/27/19 8:39 AM dart.larocque.eric

				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
130 Outsource - 13 - Zinc Plating 6 pcs	8/21/19			GRO002-VC 5	
140 Packaging 2-1 - Receive - B4B 6 pcs	8/21/19	0.00 0.00		Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6 6 pcs	8/21/19	0.00 0.00		QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
160 Packaging 3-1 - Stock - B4B 6 pcs	8/21/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
					Plex 8/27/19 8:39 AM dart.larocque.eric

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
170 QC 21 - SA	6 pcs	8/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - Weld as per drawing.
 Descriptions: **115** - Engrave T/N and NOSE WHEEL using MARKTRONIC engraver as per drawing sheet 2.
130 - Issue P/O ; _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of
 Conformity is required
140 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-03-17-3	Base	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5201785</u>
RBW109-3501-03-17-5	Handle	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5198625</u>
RBW109-3501-03-17-7	Pin	6 pcs (1 ea)	100-Large Fab - Welded Assy-1 115-Small Fab	

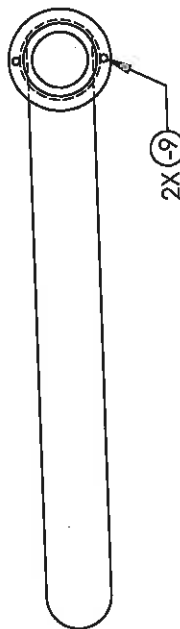
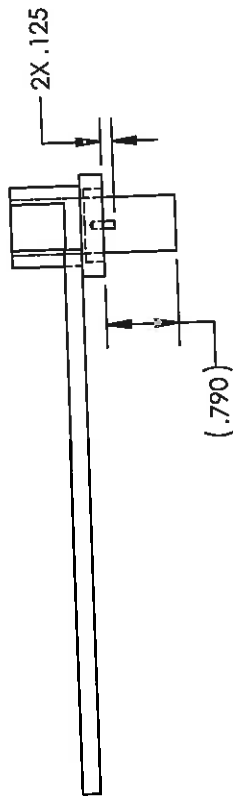
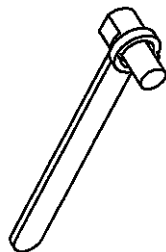
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBW109-3501-03-17-3	6	6	0
	RBW109-3501-03-17-5	6	6	0
	RBW109-3501-03-17-7	6	4	0

Part Specifications

Specifications could not be found.

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0214	ADDED NOTE 1 SHEET 1. -1 CHD WELD CALLOUT WAS FILLET WELD TOP & BOTTOM IS FILLET WELD TOP AND BEVEL WELD BOTTOM. CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE 1 S.C2. CHD DWG. TO 31-55-34. -3 & -5 CHD MATERIAL WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT IS 2X Ø.5995/5.988 IS Ø.5995/5.988 (P.F. -3) 79 WAS 2X Ø.0787/3.1183 Ø.09 X 45°. 5.93. CHD DIM WAS (1.875) 5.19 WAS 6.18 IS (6.18). ADDED DIM Ø.200 IS Ø.200 (P.F. -3). CHD DIM WAS Ø.6004/6.000 (P.F. -3).	11/17/2016	RJC	SM



NOTE:
1. REF. AGUSTA T/N 109-3501-03-17.
2. USED IN KIT RBW109-3501-03-1.

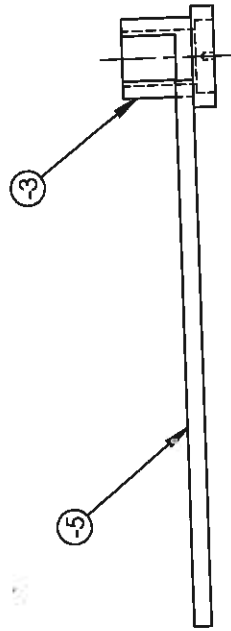
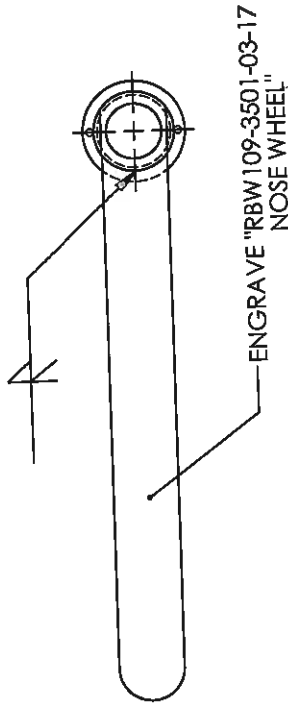


WRENCH ASSY										REV	
TITLE										DWG NO.	
RBW109-3501-03-17										2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 .XXX ± .005 .XX ± .01 .X ± .1 ANGLES ±.6° SURFACES = 125/√ 1. BREAK ALL SHARP EDGES .015 × 45° OR .01R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERFERE WITH ASME Y14.5M-2009 USED ON MODEL AW109											
MATERIAL											
TREAT											
FINISH											
SPEC											
DRAWN BY:										GILBERT	
CHECKED:										DUERFELDT	
OPP'S APPR:										ANDERSON	
QA APPR:										LINDSAY	
APPROVED:										MACKOVJAK	
SCALE										1:2	
DATE										4/5/2011	
SHEET 1 OF 5											
BIO INFORMATION OR SPECIFICATIONS										PG.	
										2	
										3	
										4	
										5	
										1	
Ø2mm X 8mm (MCMMASTER-CARR #91595A020)											
Material											
Description											
UNIT QTY											
Part #											
BIO											
ASSY QTY											
X										-1	
1										-3	
1										-5	
1										-7	
BIO										-9	
ASSY										-1	
WELDMENT										1	
BASE										1	
HANDLE										1	
PIN										1	
DOWEL PIN										2	

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0214	-1 CHD WELD CALLOUT WAS FILLET WELD TOP & BOTTOM IS FILLET WELD TOP AND BEVEL WELD BOTTOM, CHD FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE 1 SC2, CHD DWG. TO SHEET METAL TOLERANCE.	11/7/2016	RJC	SM



WELDMENT



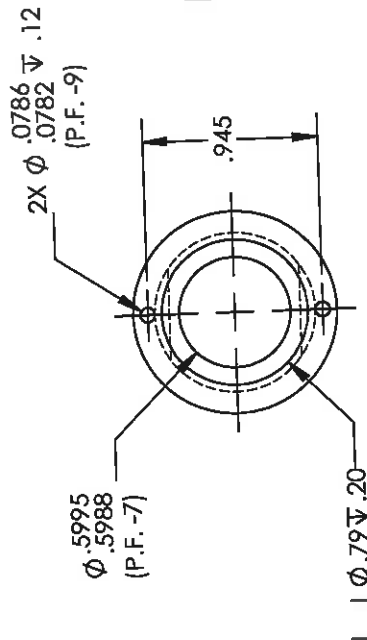
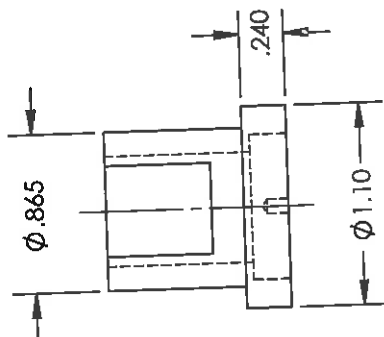
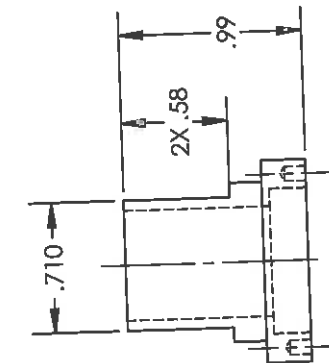
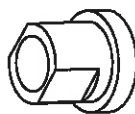
WRENCH ASSY

TITLE	REV
DWG NO.	2
RBW109-3501-03-17-1	
MATL	UNLESS OTHERWISE SPECIFIED
FINISH	DIMENSIONS ARE IN INCHES
ZINC PLATE	FRACTIONS $\pm 1/16$
SPEC ASTM B633 TYPE 1 SC 2	XXX $\pm .010$
DRAWN BY: GILBERT	XX $\pm .03$
CHECKED: DUERFELDT	X $\pm .1$
QPPS APPR: ANDERSON	ANGLES $\pm 1^\circ$
QA APPR: LINDSAY	SURFACES = 125
APPROVED: MACKOVJAK	1. BREAK ALL SHARP EDGES
SCALE 1:2	.015 x .46" OR .015R
DATE 4/5/2011	2. DIMENSIONAL LIMITS APPLY
SHEET 2 OF 5	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AW109

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0214	-3 CHD DIM WAS $\phi .5995 / .5988$ (P.F. -9) WAS $2X \phi .07875 / .07850 \nabla .115$ IS $2X \phi .0786 / .0782 \nabla .12$ (P.F. -9). WAS $\perp \phi .79 \nabla .20$ IS $\perp \phi .79 \nabla .20$. CHD MATERIAL WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-34.	11/7/2016	RJC	SM



WRENCH ASSY

TITLE	WRENCH ASSY	REV	2
DWG NO.	RBW109-3501-03-17-3		
MAT'L	4140/4142	UNLESS OTHERWISE SPECIFIED	
HEAT	RC 28-34	DIMENSIONS ARE IN INCHES	
FINISH	SEE -1 WELDMENT	XXX $\pm .005$	FRACTIONS $\pm 1/8$
SPEC		XX $\pm .01$	ANGLES $\pm 5^\circ$
DRAWN BY:	GILBERT	X	SURFACES = 125
CHECKED:	DUERFELDT	1. BREAK ALL SHARP EDGES	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	3. INTERPRET DIM AND TOL PER	
APPROVED:	MACKOVJAK	ASME Y14.5M-2009	
SCALE	1:1	USED ON MODEL	
DATE	4/5/2011	AW109	
			SHEET 3 OF 5

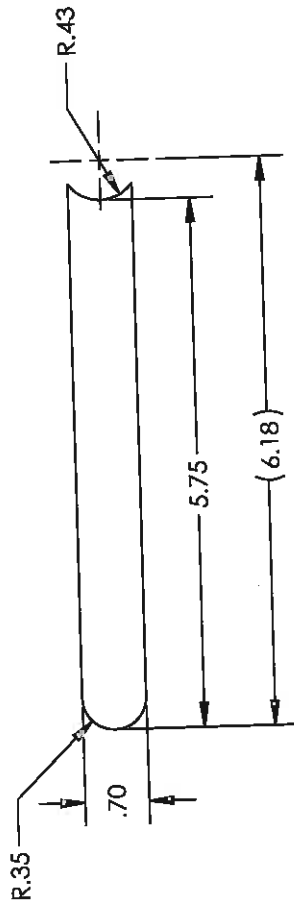
(-3)

BASE

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0214	*5 DELETED DIM .09 X .45" 5.93, CHD DIM WAS (1.875) IS .19, WAS 6.18 IS (6.18), ADDED DIM 6.18, 5.75, CHD MATERIAL WAS 4140 Q&T IS 4140/4142 ADDED HEAT TREAT RC 28-34.	11/7/2016	RJC	SM



WRENCH ASSY

TITLE	REV
DWG NO. RBW109-3501-03-17-5	2
MATL 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH SEE -1 WELDMENT	.XXX ± .006 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.016 X .630 FOR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER
SCALE 1:2	ASME Y14.5M-2009
DATE 4/5/2011	USED ON MODEL
	AW109
	SHEET 4 OF 5

⑤

HANDLE

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REVISIONS

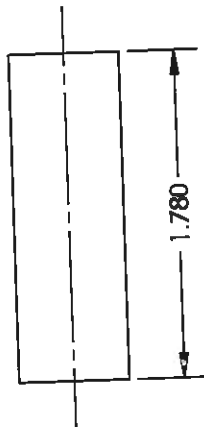
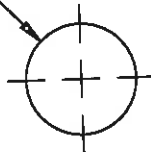
REV	ECR	DATE	INITIAL	APPROVED
2	16-0214	11/7/2016	RJC	SM

DESCRIPTION

-7 CHD DIM WAS Ø.6004/.6000 IS Ø.6004/.6000 (P.F.-3).



Ø.6004
Ø.6000
(P.F.-3)



WRENCH ASSY

DWG NO. RBW109-3501-03-17-7

REV 2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS ± 1/8
XXX ± .005
XX ± .01
X ± .1
ANGLES ± .5°
SURFACES = 125/
1. BREAK ALL SHARP EDGES
.015 X 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009
USED ON MODEL
AW109

SCALE 1:1 DATE 4/5/2011 SHEET 5 OF 5

⑦

PIN



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044400



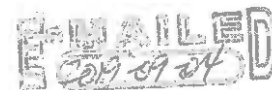
Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044400
PO Date: 9/3/19
Due Date: 9/11/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196961	RBW109-3501-03-17-1	Weldment -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/11/19	2 pcs	0 pcs	2 pcs	\$1.10/pcs	\$2.20
				X2		SEP 10 2019				DP	
						S209 280					
	196961-A			Firmed	X4	9/11/19	4 pcs	0 pcs	4 pcs	\$1.10/pcs	\$4.40
						SEP 10 2019				DP	
						S209 494					
Sub Total:							6	0	6		\$6.60
2	199390	RBW6405G04132-3G-7	Slider -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/11/19	6 pcs	0 pcs	6 pcs	\$2.85/pcs	\$17.10
				X6		SEP 10 2019				DP	
						S209 688					

9/4/2019

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044400



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	198558	RBW6705G02231-3G	Rigging Pin Assembly N3 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed -		9/11/19	10 pcs	0 pcs	10 pcs	\$7.50/pcs	\$75.00
				X10		SEP 10 2019				DP	
							5194740				
4	198076	RBW6305G11731-3G-05	Lug (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed -		9/11/19	12 pcs	0 pcs	12 pcs	\$1.65/pcs	\$19.80
				X12		SEP 10 2019				DP	
							5210 184				
5	198072	RBW6305G11631-3G-07	Threaded Shaft Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed -		9/11/19	6 pcs	0 pcs	6 pcs	\$4.55/pcs	\$27.30
				X6		SEP 10 2019				DP	
							5210 660				
Grand Total:										\$145.80	

Plex 9/4/19 10:03 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER

POHB044400



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/4/19 10:03 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022087-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

022087 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

DART AEROSPACE LTD.

RECEIVED
SEP 09 2019

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc No.		Bon de commande Client Customer Purchase Order No.			
06-Sep-2019		Jigar Patel				POHB044400			
#Ligne Lines	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBW109-3501-03-17-1 Rev.	RBW109-3501-03-17-1 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	2	2	0	0	0	
2	RBW109-3501-03-17-1 Rev.	RBW109-3501-03-17-1 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	4	4	0	0	DAS ⁰ 81 9-89	
	RBW6405G04132-3G-7 Rev.	RBW6405G04132-3G-7 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0	
4	RBW6705G02231-3G Rev.	RBW6705G02231-3G ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	10	10	0	0	0	
5	RBW6305G11731-3G-05 Rev.	RBW6305G11731-3G-05 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	12	12	0	0	0	
6	RBW6305G11631-3G-07 Rev.	RBW6305G11631-3G-07 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0	

RECEIVED

DAS
81
9-89

RECEIVED

Notes Additionnelles / Additional Notes

2 Boxes

DART AEROSPACE LTD.

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Sp JMY

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.
 We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.